



Please read this user manual carefully, it contains instructions for the correct assembly of the model. Please refer to the web site www.goblin-helicopter.com for updates and other important information.

VERY IMPORTANT

In the Manual bag you will find a product card your with serial number. Please take a moment to register your kit online via our web site at:

http://www.goblin-helicopter.com

It is extremely important that you take a moment to register your helicopter with us. This is the only way to ensure that you are properly informed about changes to your kit, such as upgrades, retrofits and other important developments. SAB Heli Division cannot be held responsible for issues arising with your model and will not provide support unless you register your serial number.

The Serial number is also engraved in the Aluminum Main Plate.

Thank you for your purchase, we hope you enjoy your new Goblin helicopter!

SAB Heli Division

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SPECIFICATIONS

[SG651 (650mm Size Blades) SG711 (690mm Size Blades)]



Main rotor diameter:

* 1468mm (with 650mm blades) [SG651]

* 1548mm (with 690mm blades) [SG711]

Main blade length

* 690mm [SG711] * 650mm [SG651]

Tail rotor diameter

* 285mm (with 105mm Tail blades) [SG651]

* 305mm (with 115mm Tail blades) [SG711]

Tail blade length

* 105mm [SG651] * 115mm [SG711] Weight including standard electronics:

* 4220g (Without Fuel) [SG651]. * 4300g (Without Fuel) [SG711].

Gear Ratio:

* 7.64 [SG651]. * 8.23 [SG711].

Usable Engines: YS91, YS96, YS120 - OS91, OS105.

Fuel capacity : 650cc.



IMPORTANT NOTES

- *This radio controlled helicopter is not a toy.
- *This radio controlled helicopter can be very dangerous.
- *This radio controlled helicopter is a technically complex device which has to be built and handled very carefully.
- *This radio controlled helicopter must be built following these instructions. This manual provides the necessary information to correctly assemble the model. It is necessary to carefully follow all the instructions.
- *Inexperienced pilots must be monitored by expert pilots.
- *All operators must wear safety glasses and take appropriate safety precautions.
- *A radio controlled helicopter must only be used in open spaces without obstacles, and far enough from people to minimize the possibility of accidents or of injury to property or persons.
- *A radio controlled helicopter can behave in an unexpected manner, causing loss of control of the model, making it very dangerous.
- *Lack of care with assembly or maintenance can result in an unreliable and dangerous model.
- *Neither SAB Heli Division nor its agents have any control over the assembly, maintenance and use of this product.

 Therefore, no responsibility can be traced back to the manufacturer. You hereby agree to release SAB Heli Division from any responsibility or liability arising from the use of this product.

SAFETY GUIDELINES

- *Fly only in areas dedicated to the use of model helicopters.
- *Follow all control procedures for the radio frequency system.
- *It is necessary that you know your radio system well. Check all functions of the transmitter before every flight.
- *The blades of the model rotate at a very high speed; be aware of the danger they pose and the damage they may cause.
- *Never fly in the vicinity of other people.
- *Follow all of the safety regulations relating to fuel management.
- *Pay attention to the danger surrounding the cooling fan with running engine.
- *Use caution when handling the muffler after a flight as they get very hot after a flight.

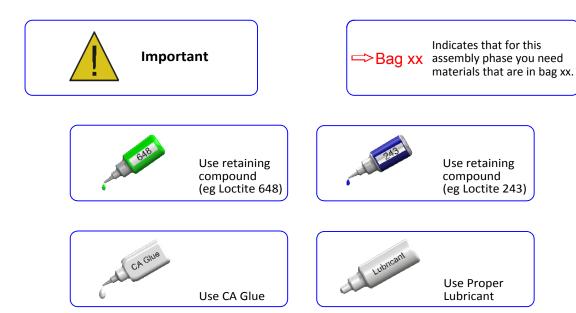
NOTES FOR ASSEMBLY

Please refer to this manual for assembly instructions for this model.

Follow the order of assembly indicated. The instructions are divided into chapters, which are structured in a way that each step is based on the work done in the previous step. Changing the order of assembly may result in additional or unnecessary steps.

Use thread lockers and retaining compounds as indicated. In general, each bolt or screw that engages with a metal part requires thread lock.

It is necessary to pay attention to the symbols listed below:



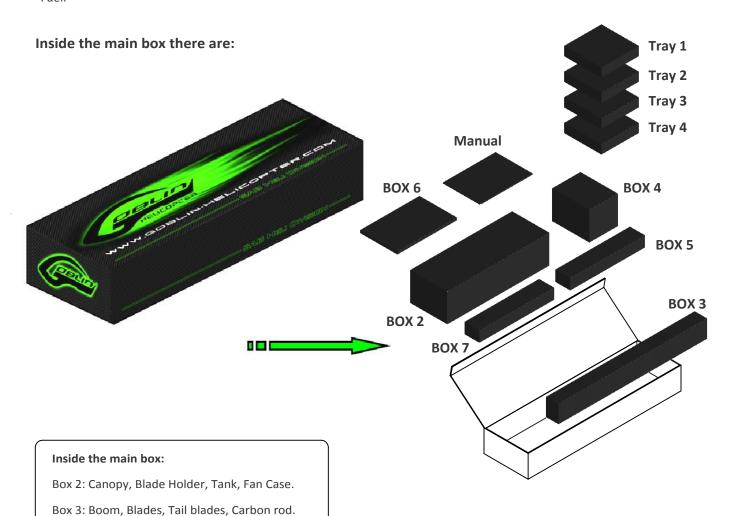


ADDITIONAL COMPONENTS REQUIRED

- *Engine.
- *Muffer suited for the engine being used.
- *Batteries: 2S/1600-3000mAh.
- *Governor unit.
- *1 flybarless 3 axis control unit.
- *Receiver system.
- *1 throttle servo.
- *3 cyclic servos.
- *1 tail rotor servo.
- *6 channel radio control system on 2.4 GHz.
- *Fuel.

TOOLS, LUBRICANTS, ADHESIVES

- *Generic pliers.
- *Hexagonal driver, size 1.5,2,2.5,3,4,5,6mm.
- *4mm T-Wrench.
- *5.5mm Socket wrench (for M3 nuts).
- *8mm Hex fork wrench.
- *Medium threadlocker (eg. Loctite 243).
- *Strong retaining compound (eg. Loctite 648).
- *Spray lubricant (eg. Try-Flow Oil).
- *Synthetic grease (eg. Tri-Flow Synthetic Grease).
- *Grease (eg. Vaseline grease).
- *Cyanoacrylate adhesive.
- *Pitch Gauge (for set-up).
- *Soldering equipment.



Box 4: Mechanical parts in 4 trays:

Tray 1: Main rotor.

Tray 2: Carbon frame and tail rotor.

Tray 3: Transmission.

Tray 4: Main structure.

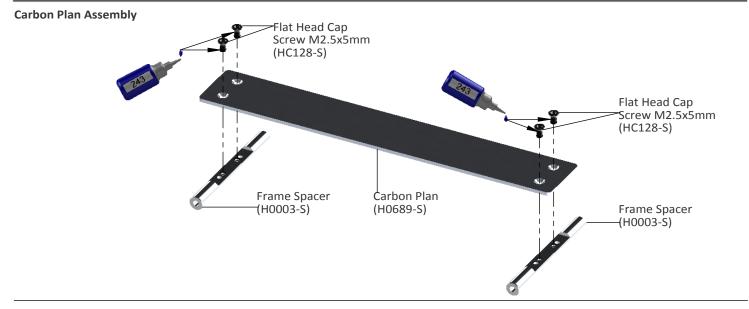
Box 5: Bags.

Box 6: Carbon parts.

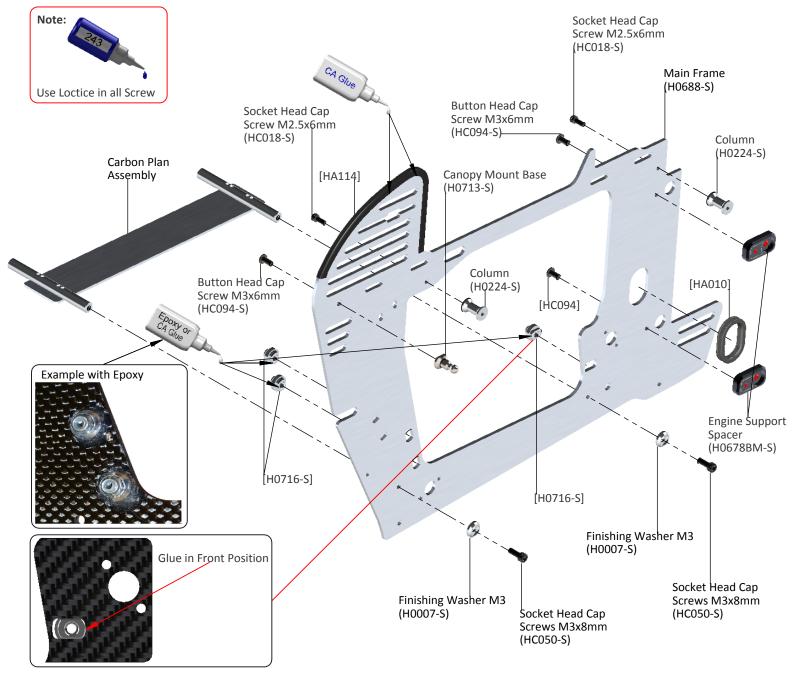
Box 7: Landing Gear, Main Plate, Tank Support.

The assembly process is described in the following chapters. Each chapter provides you with the box, bag and/or foam tray numbers you will need for that chapter. The information is printed in a green box in the upper right hand corner of the page at the beginning of every chapter.



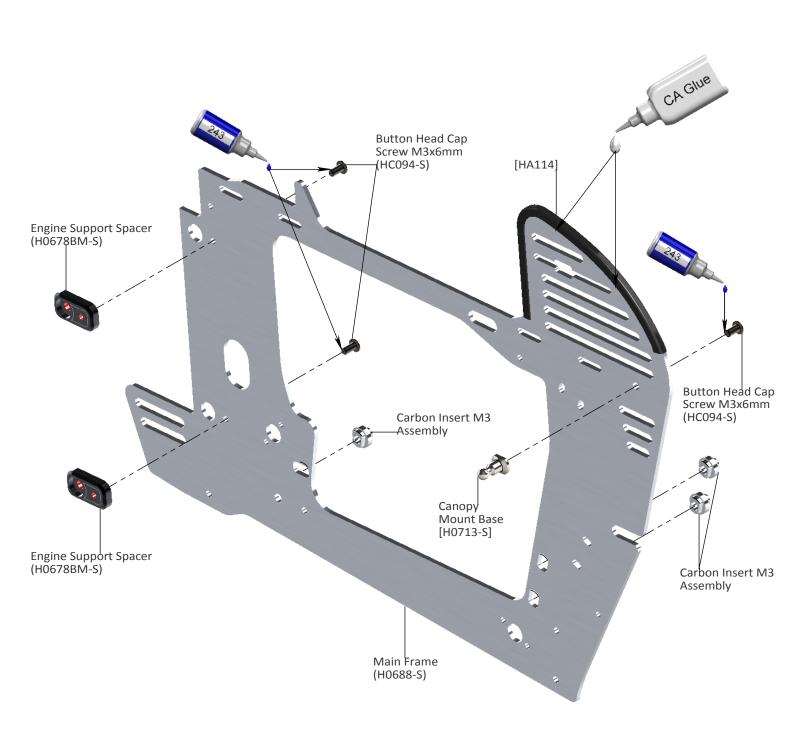


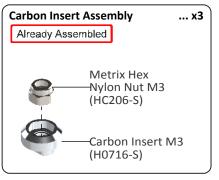


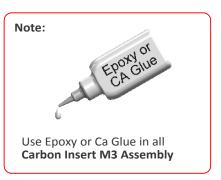




Main Frame Assembly



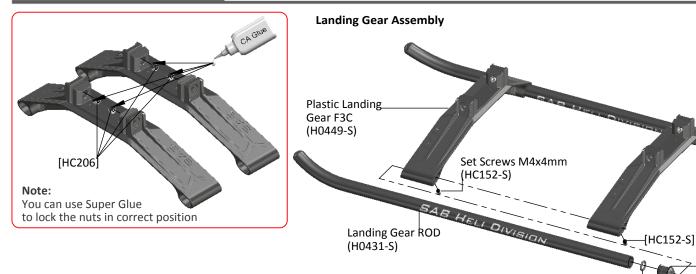


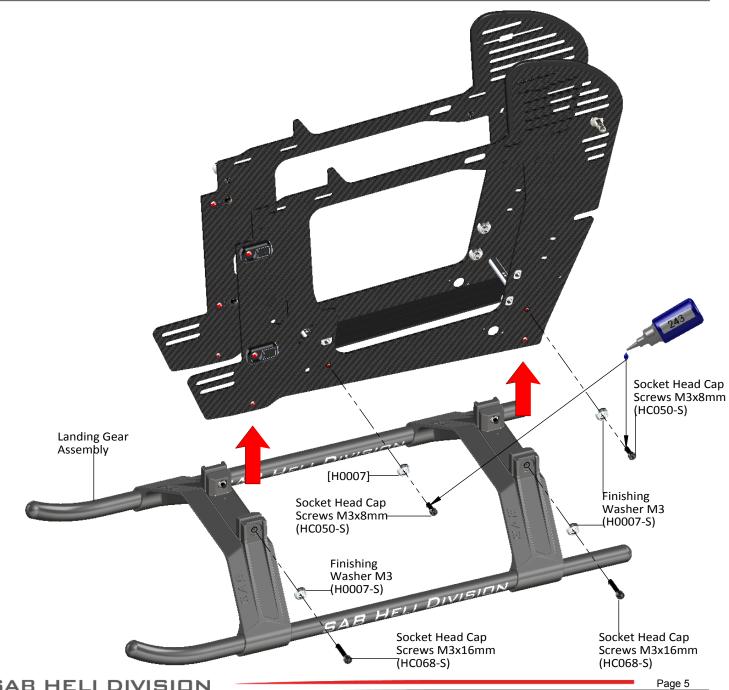


Oring (HC453-S)

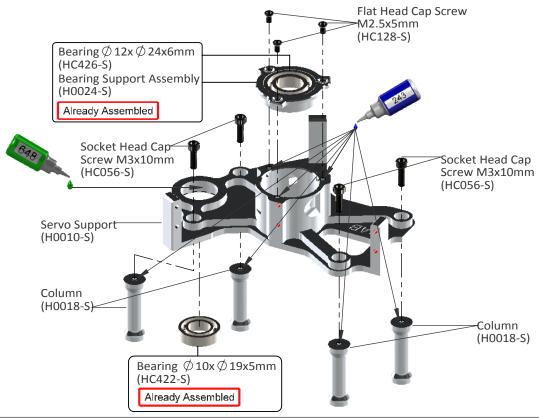
Landing Gear Plug (H0432-S)

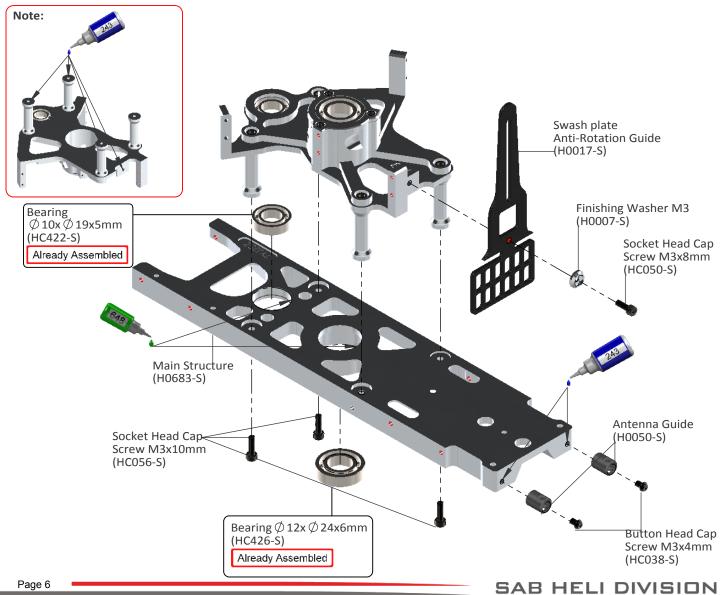




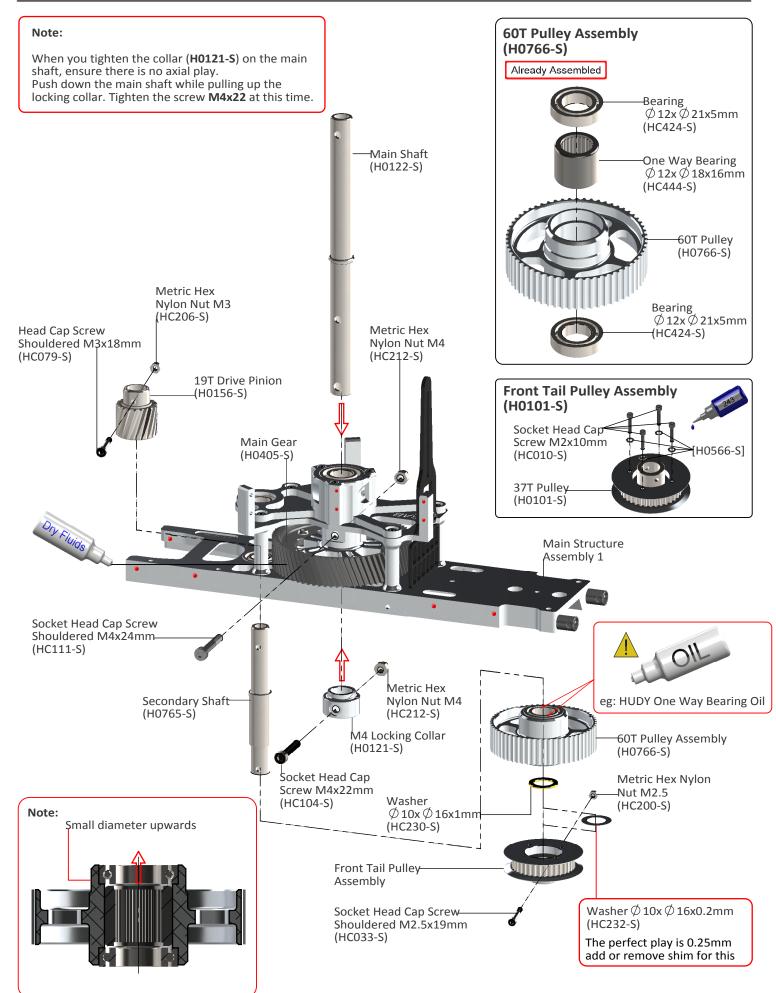




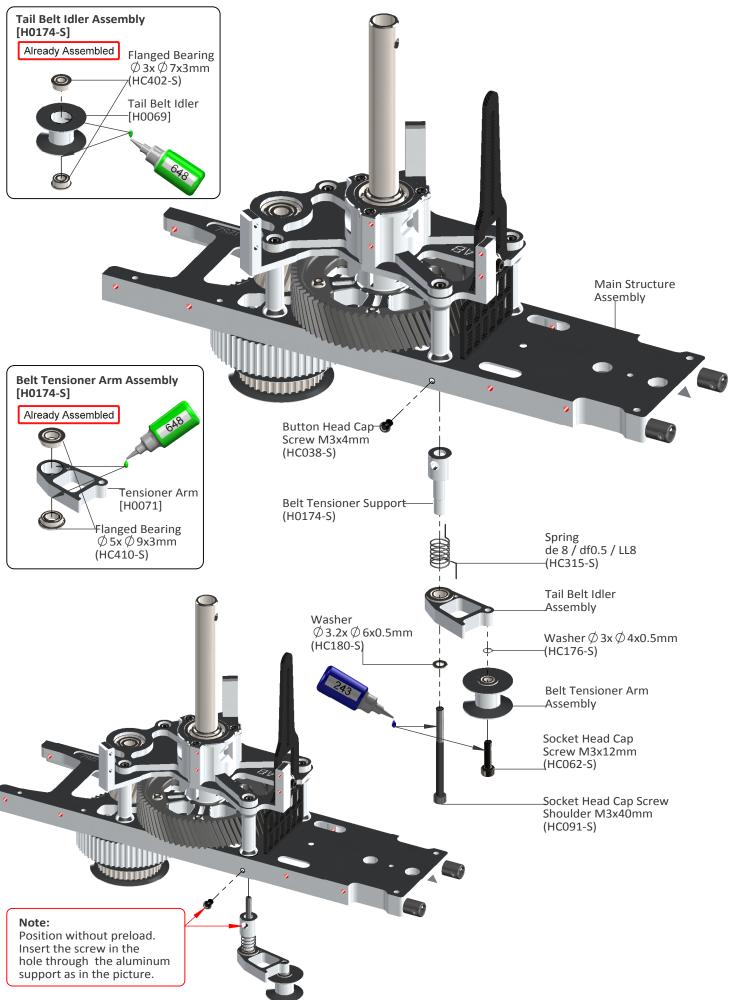




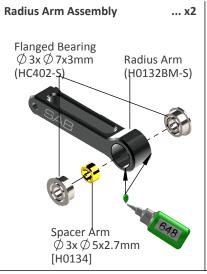


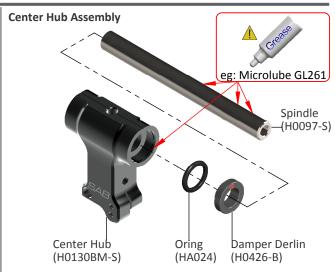






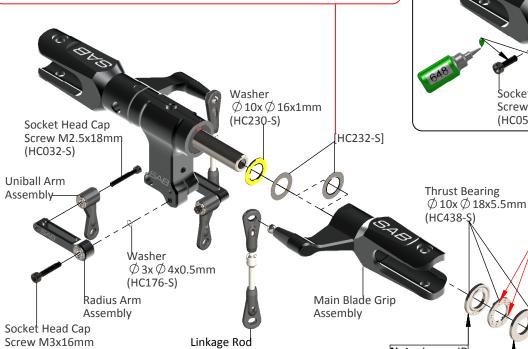






Note:

The HPS head should be assembled with one, 1mm shim (HC230) and one, 0.2mm shim (HC232) on each side. The blade grips must move freely, but they should not move just under their own weight. If the blade grips are too tight, you can remove the 0.2mm shim (HC232) from each side. After approximately 10/20 flights, please check preload, you can add one or two 0.2mm shim (HC232) if preload has changed.



Assembly





Ø 6x Ø 14 x1.5mm

(HC194-S)

Linkage Rod A Assembly ...x2

(HC068-S)





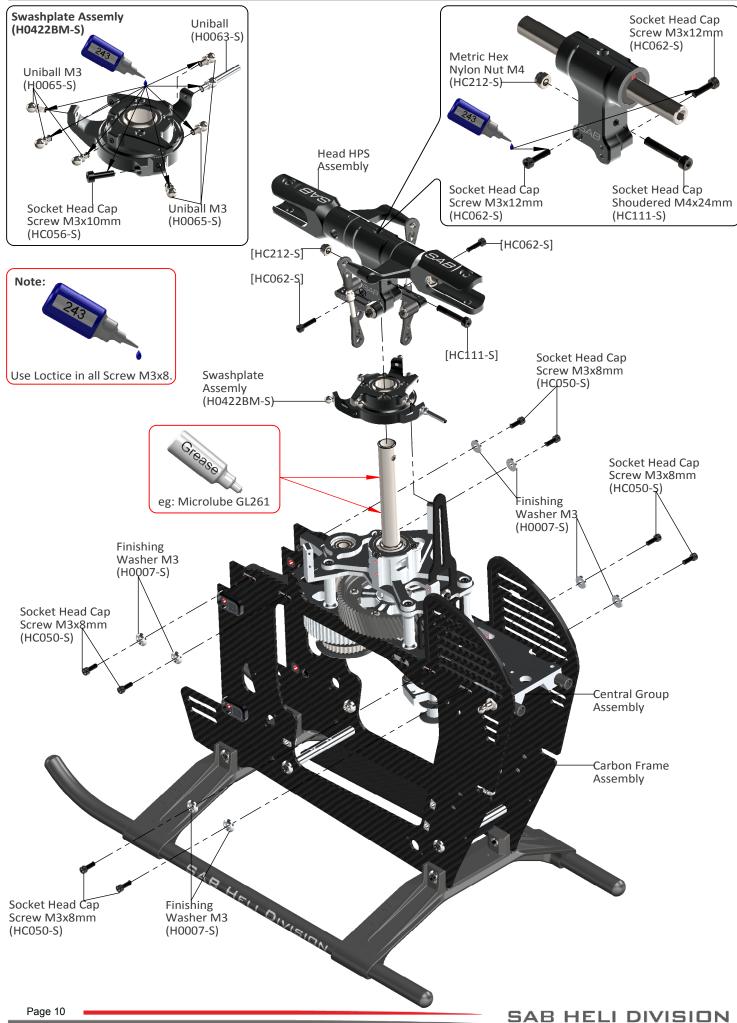
Note: Larger ID

Note: Smaller ID

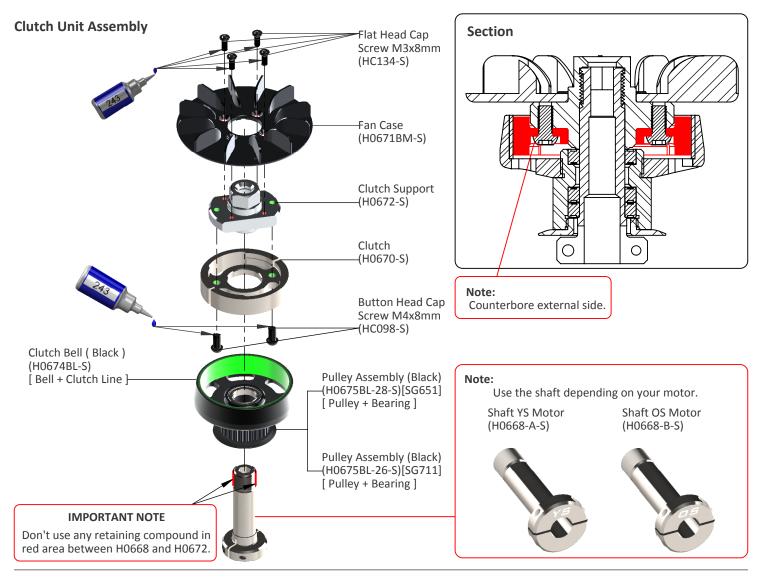
(Initial length for the rods from the swashplate to the Blade Grip.)

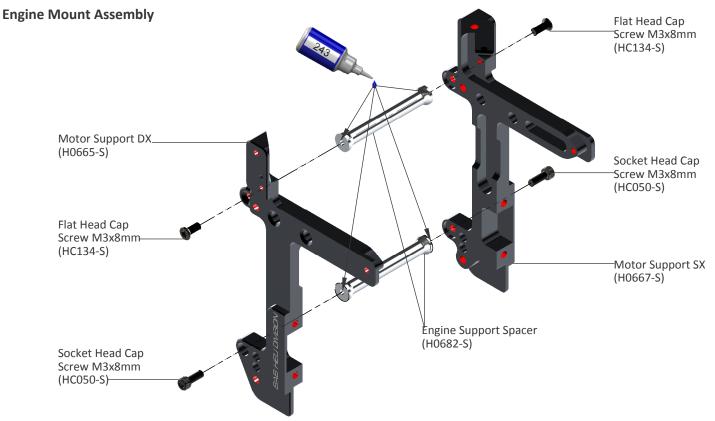
Socket Head Cap Screw M6x10mm (HC124-S)



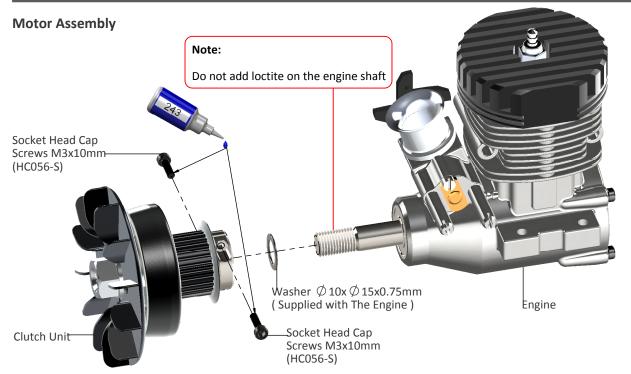












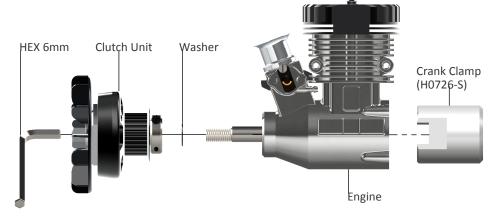
Note:

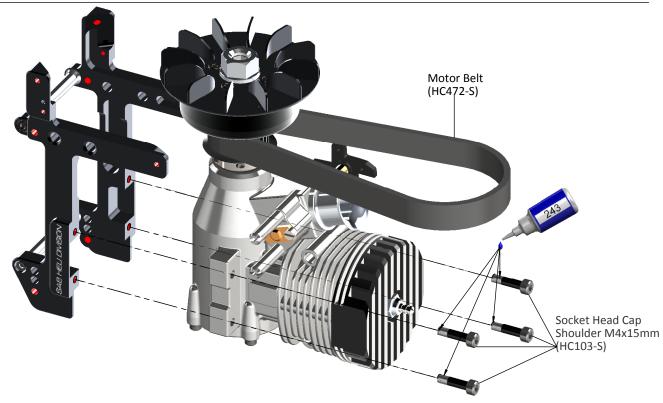
Using H0726 (accessory not included in the kit) you can easily tighten the assembly onto the engine shaft.

With a 6mm hex driver, you can tighten the clutch unit.

IMPORTANT:

Tighten first the clutch unit with a hex tool against the engine bearing. Only after this step, tighten the 2 M3x10 screws.





EAE

INSTALLATION OF THE RPM SENSOR

NOTE:

- * [SG651] Standard Gear Ratio with 28T engine pulley >> 7.64
- * [SG711] Standard Gear Ratio with 26T engine pulley >> 8.23

On the Goblin, you can use two different solutions to install an RPM sensor. The first is a backplate sensor, please look at the following pictures for how to install it.

P.S: Not all YS engines can support this style of sensor, please check with your specific engine.





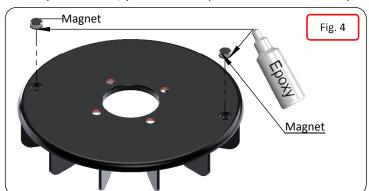
The second is to use two magnets on the fan. Please install it in this way:

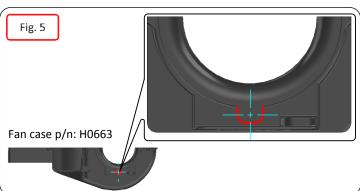
Install 2 magnets on the fan with epoxy glue (before, clean part with some degreaser [Fig. 4]). You have to cut open a small slot on the fan case. [Fig. 5].

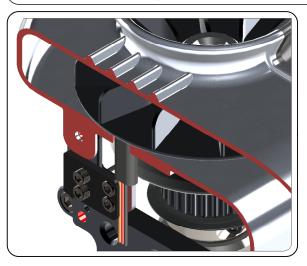
To install the sensor, you can use the two M2.5 holes [Fig. 6]. Not all sensors are the same, so you can adapt the position with the carbon support (H0729).

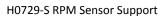
With the Align sensor and the Spartan sensor, you can use the part of the support that already has holes in it. With any other sensor, you can use the part without holes and adapt as needed.

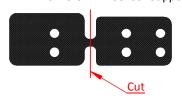


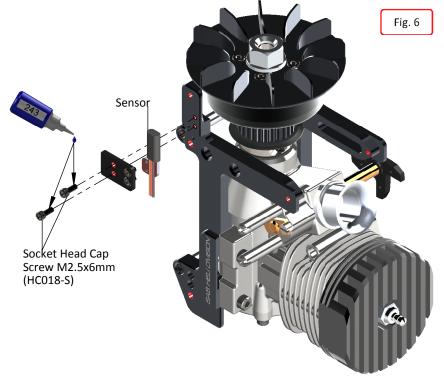






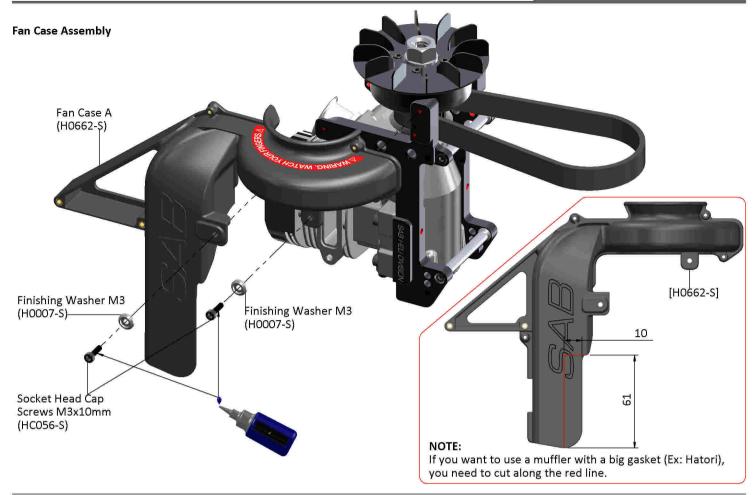


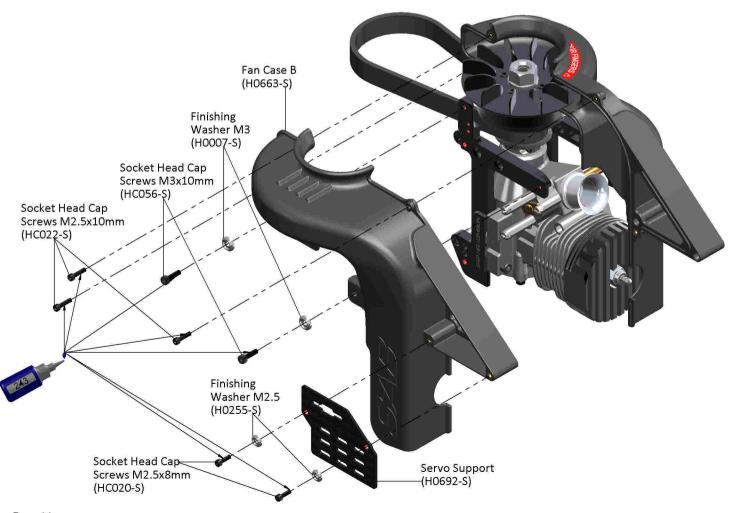




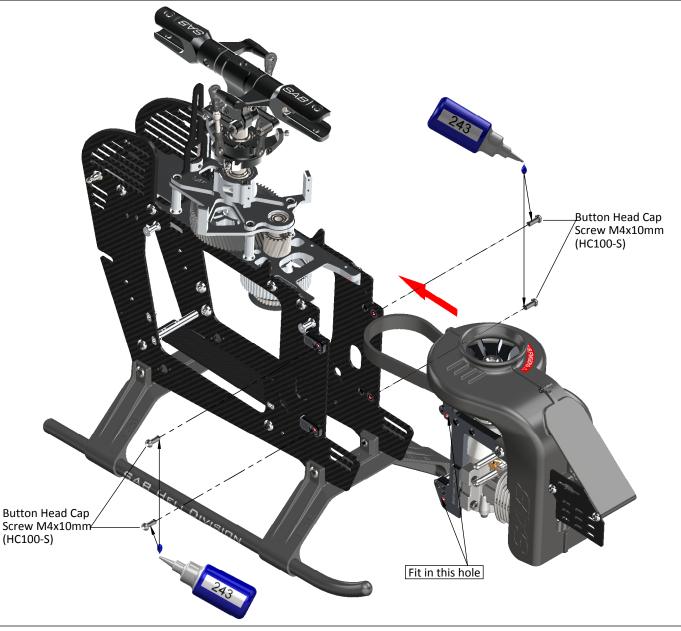
Page 13











Note:

Loosen all of the M3x8mm screws. Using a 5/6mm shaft, you can tension the motor belt. Simply align the shaft with the ridges on the frame, push the shaft down and then re-tighten the bolts.

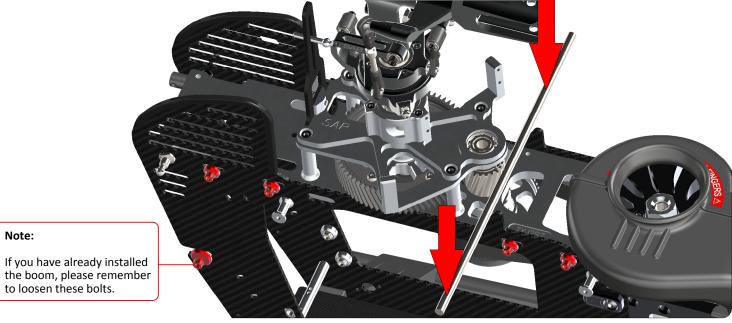


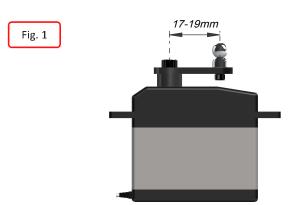
Fig. 3



INSTALLATION OF SWASHPLATE SERVOS

The linkage ball must be positioned between 17-19 mm out on the servo arm (figure 1), recommended servo arm SAB p/n [HA050/HA051]. The 120° placement of the servos inside Goblin means the arms are difficult to access. For this reason it is advisable to ensure alignment of the servo arms (and sub trim set) before installation of the servos in the model. Proceed with installation following the instructions below. Figure 2 shows a completed installation.

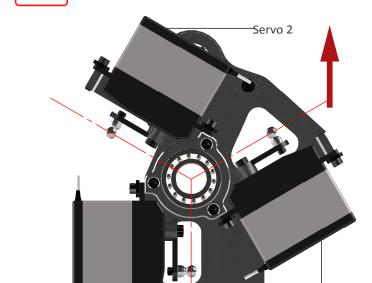
Servo 3





ASSEMBLY OF THE BALL ON THE HORN.

The rods going from the servos to the swash plate must be as vertical as possible. Not all servos are equal, so to better align them you can choose to use the supplied spacer H0031. Figure 3 illustrates this.

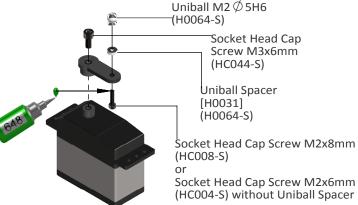


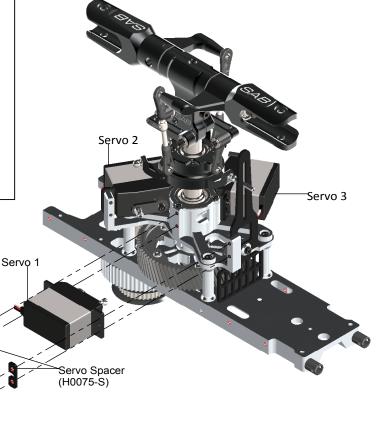
Socket Head Cap Screw M2.5x8mm (HC020-S)-

Socket Head Cap Screw M2.5x12mm

(HC026-S)

SERVO ASSEMBLY 1, 2, 3



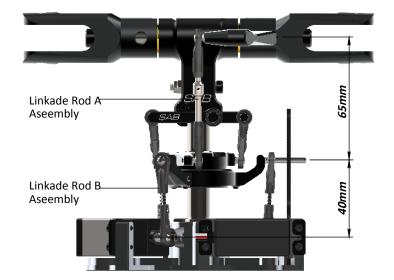


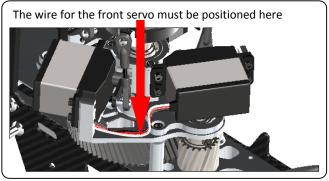
Servo 1



Head HPS Version Preliminary Setup

Adjust the linkage as shown. The linkage Rod A has thead right/left. Turning, you can change the tracking without disconnecting the plastic ball link.



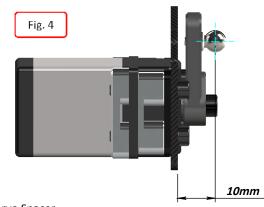


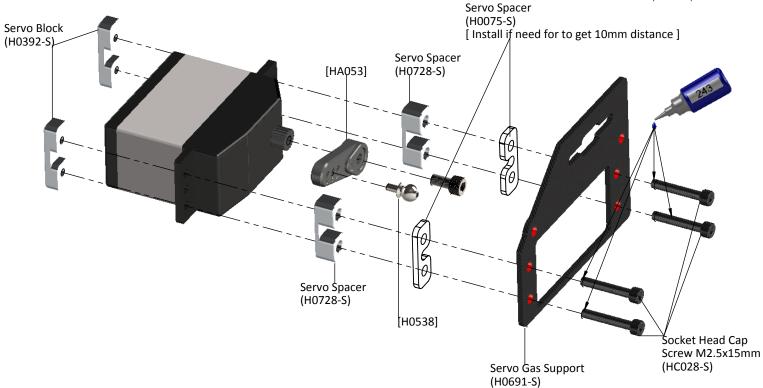


INSTALLATION OF THE THROTTLE SERVO

When installing the throttle servo, It is important to have the correct distance for the ball. Fig 4.

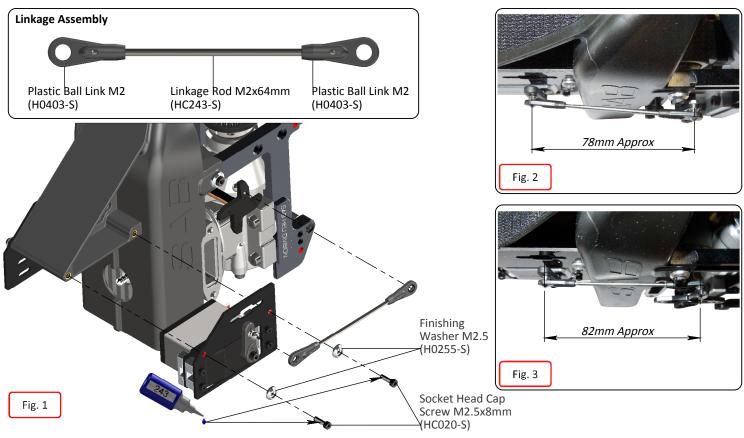
Using H0728 to get the correct servo spacing, you can also use H0075 if needed.

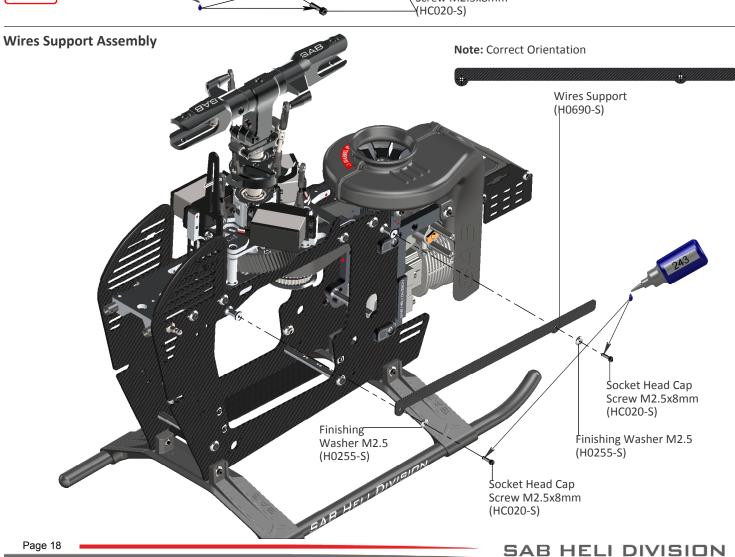






Install the throttle servo support as shown in **Figure 1**. In **Figure 2** you can see a typical installation with YS engine. In **Figure 3** you can see a typical installation with OS engine.







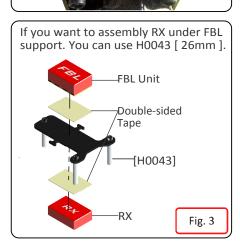
FLYBARLESS CONTROL UNIT AND RX INSTALLATION

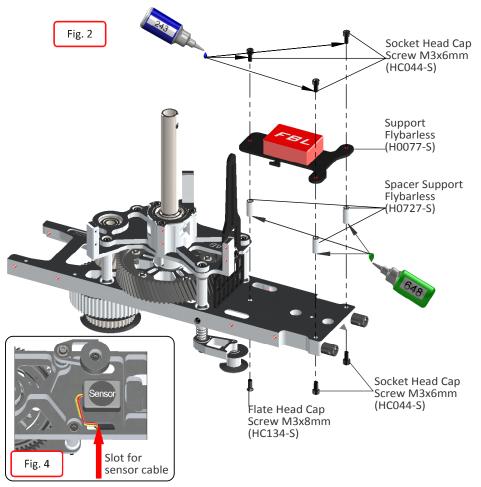
Figures 1 shows an example of installation of the flybarless control unit.

You can use short spacer H0727 (Figures 2).

You can use long spacer H0043 (**Figure 3**). This is typical if you want to install RX satellite under the control unit. For Flybarless systems with a separate sensor, the sensor must be installed under the main plate (**Figure 4**).

Fig. 1

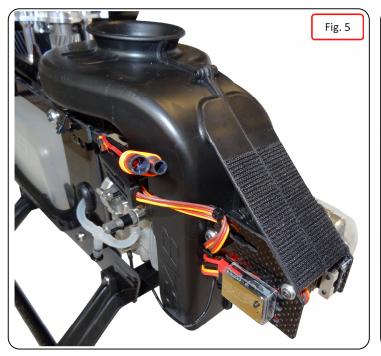


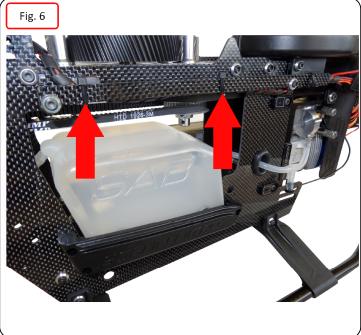


BATTERY and CONNECTION

Use the surface in front of the fan case to mount the RX battery. We suggest 2000/2500 mAh (Figure 5).

Use the carbon wire support to carry all of the wires between the engine unit and the control unit (Figure 6).

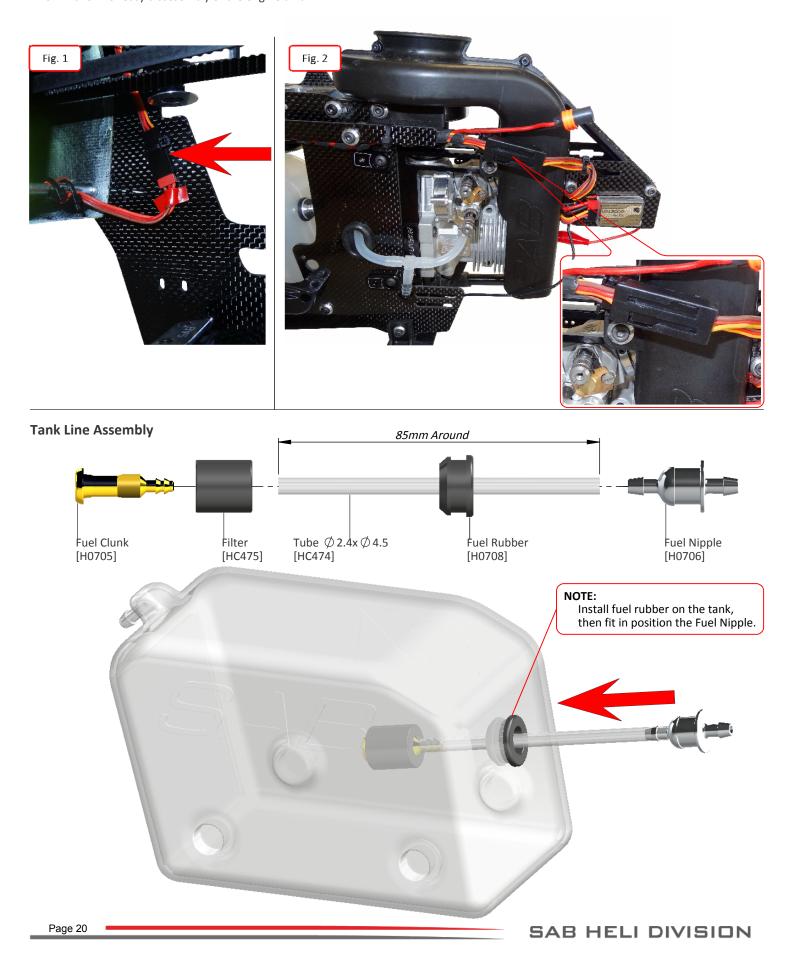




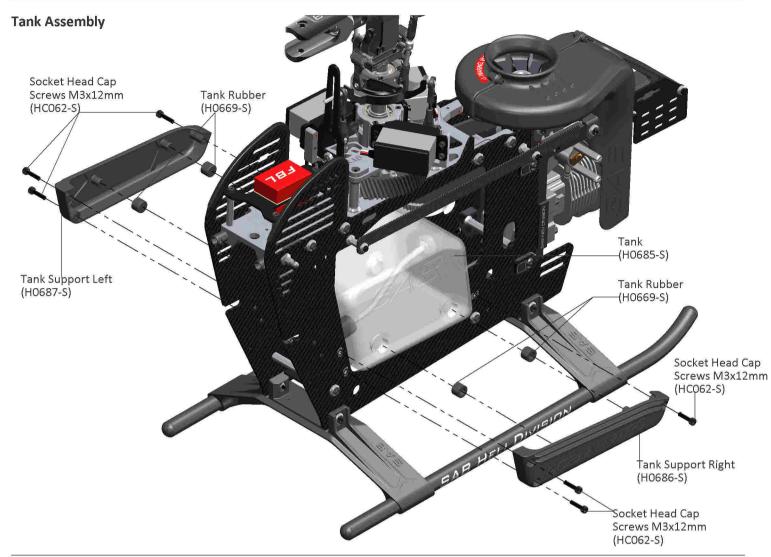


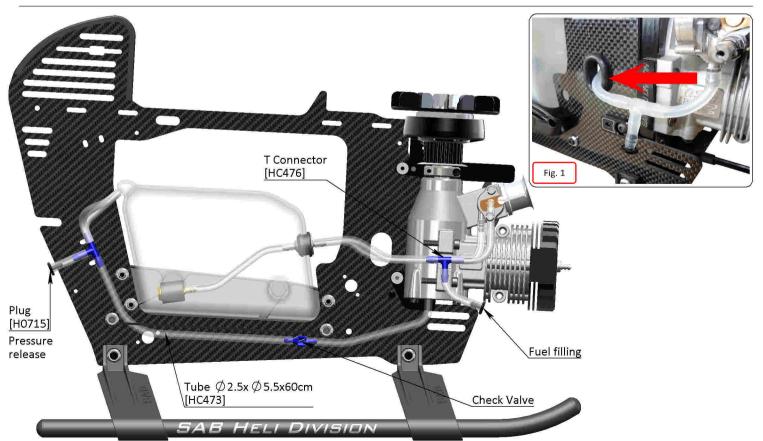
In **Figure 1** you can see the extension lead for the tail servo. It is very important to include a connector for fast disassembly of the boom module. The connector will prevent servo damage in case of boom separation during a crash.

In **Figure 2**, you can see the installation of an on-board glow igniter. We suggest to install connections between engine unit and main frame. This will allow for easy disassembly of the engine unit.

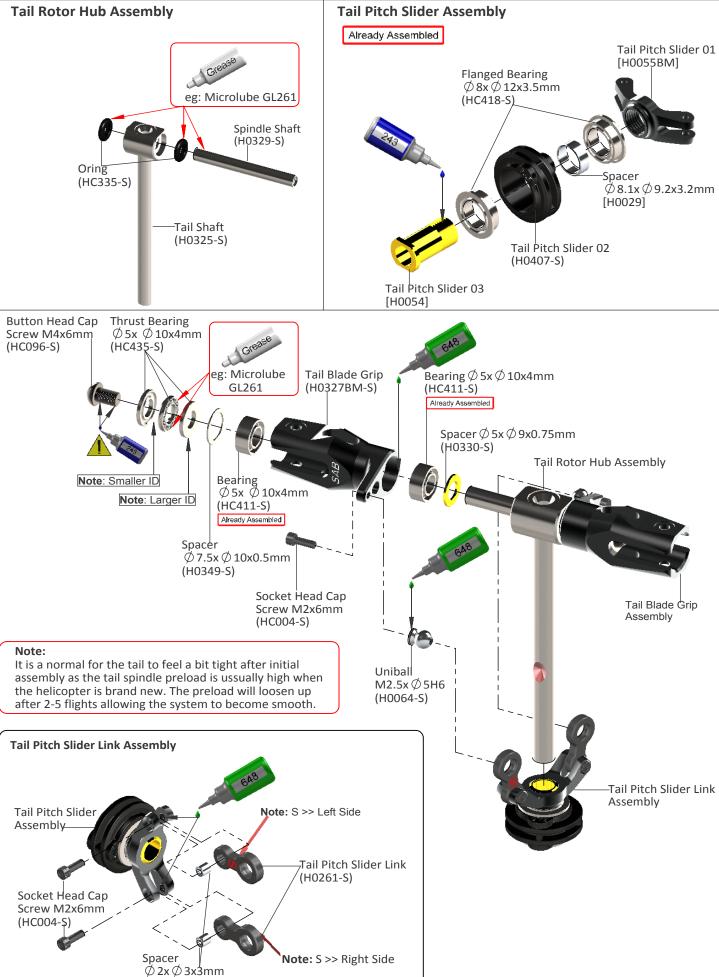












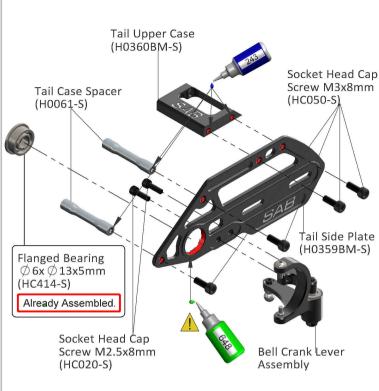
(H0076-S)



Bell Crank Lever Assembly

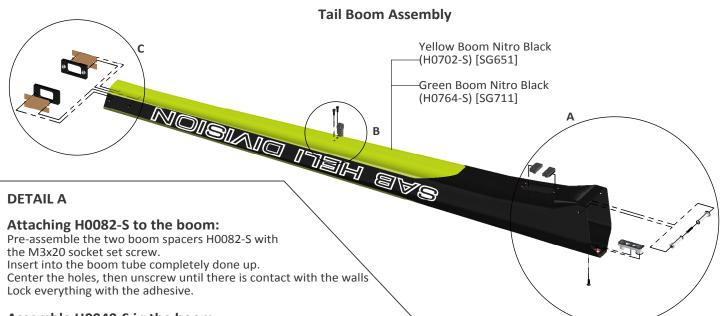


Tail Side Plate Assembly



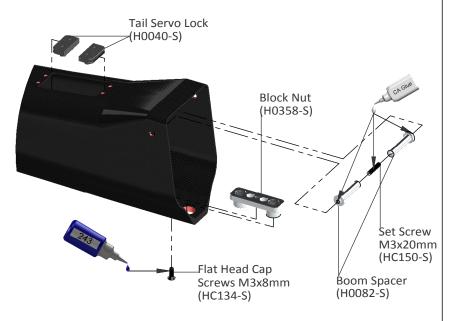
Tail System Assembly Socket Head Cap Screw M3x8mm (HC050-S) **Belt Gates** 1936-3GT-06 (HC324-S) [SG651] **Belt Gates** 2061-3GT-06 (HC304-S) [SG711] Flanged Bearing Ø 6x Ø 13x5mm (HC414-S) Tail Side Plate Assembly Tail Rotor Shaft Set Screw Assembly Vertical Fin M4x6mm (H0684-S) (HC153-S) 26T Pulley (H0103-S) Note: The set screw should align with the hole in the tail shaft





Assemble H0040-S in the boom:

Before assembling the two parts in the boom we suggest tightening the M2.5 screws into the two plastic parts to pre-thread them. In this way when you will assemble the tail servo it will be easier to tighten the screws into the plastic parts. Check the tail servo can fit, if necessary carefully sand the hole.

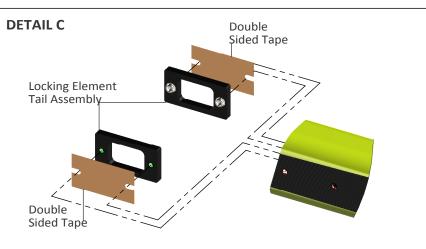


DETAIL B

Assemble H0770-S in the boom:

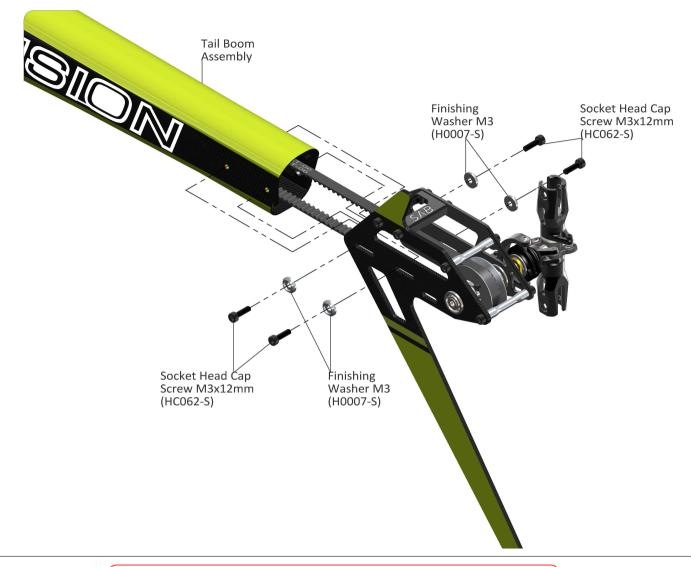
Before mounting H0770 on the boom we suggest to first tighten the M2.5 screws into the holes to thread them. In this way when you assemble the part it will be easier to tighten the screws.



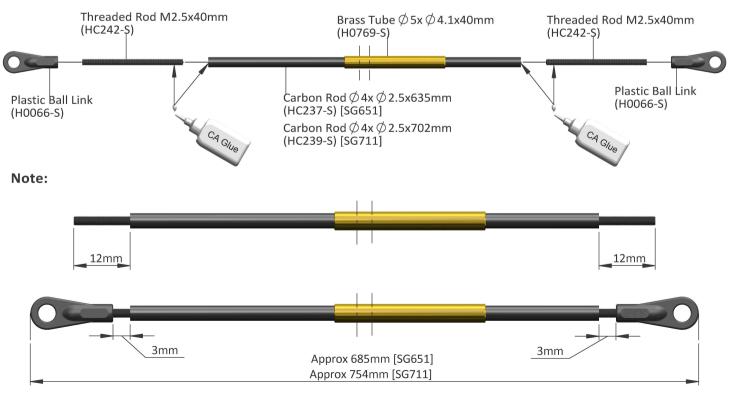


Already Assembled Locking Element Tail (H0041-S) Metric Hex Nylon Nut M3 (HC206-S) Note:

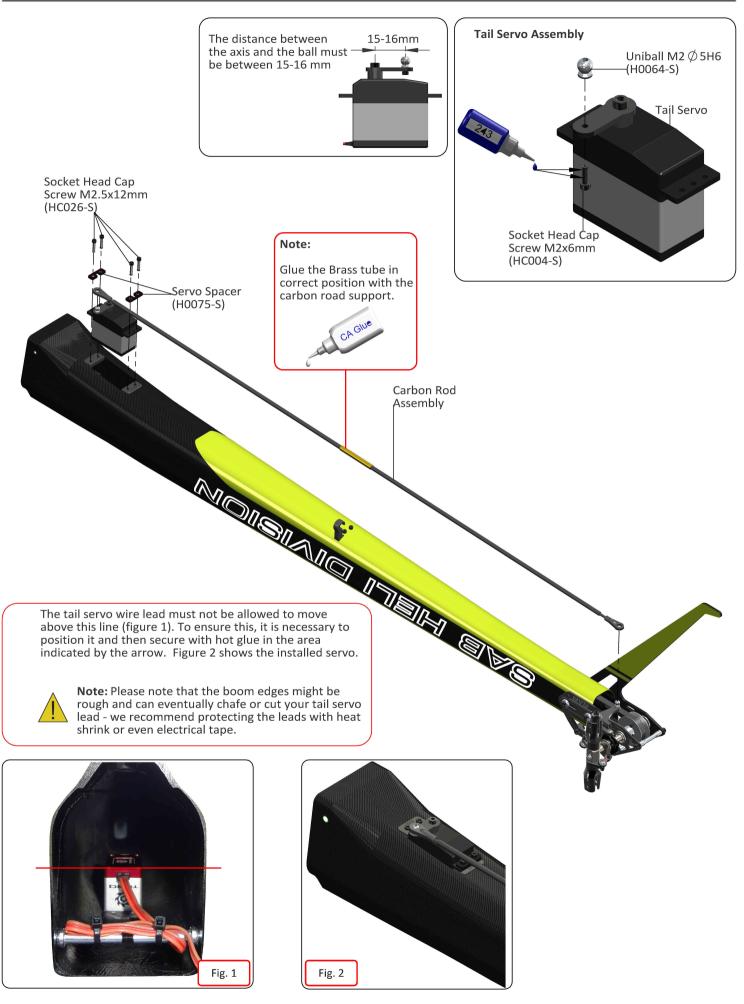




Note: Before installing the plastic link on the rod, please wait 12 hours after bonding.



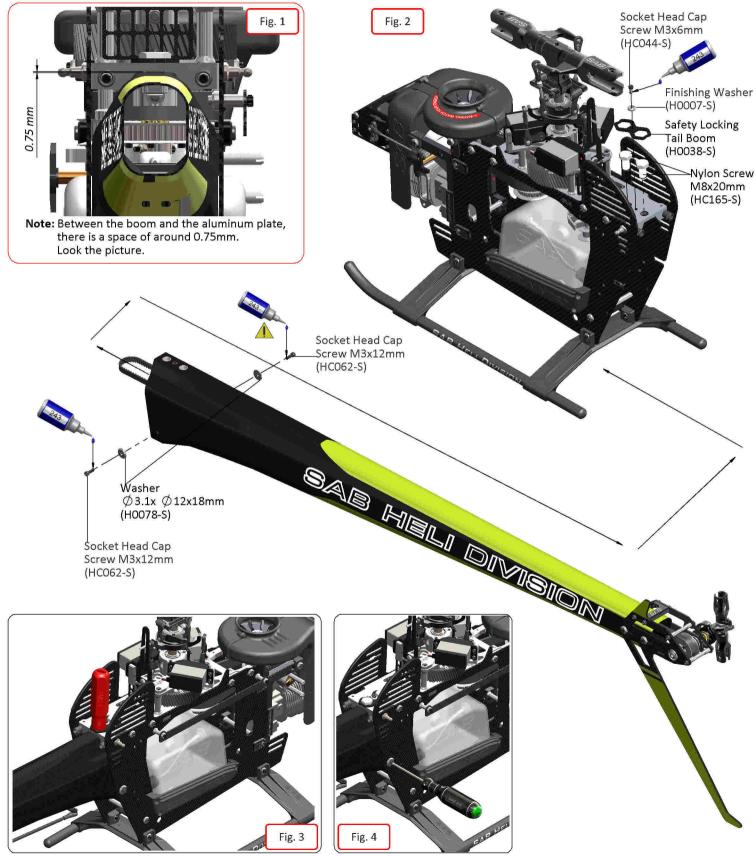






BOOM ASSEMBLY

- *Insert the tail boom assembly.
- *Lock the M8 nuts with the HA016 special tool supplied.
- *Firmly tighten the lateral srews M3x12mm. Use Loctite for this screw and make sure you remain tight.
- *Assemble the H0038 carbon security plate .
- *Connect the tail servo wire to the previously fitted extension lead.

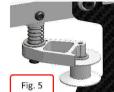


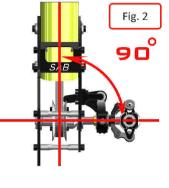


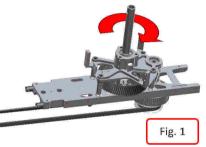
TAIL BELT TENSION

- *Check the proper assembly of the tail boom.
- *Check that the aluminum part of the tube is against the M3 stop screw.
- *Loosen the tail group by loosening the 4 M3 screws.
- *Install the belt onto the pulley, taking care to respect the direction of rotation (figure 1).
- *Rotate the tail drive several times by hand.
- *Load the spring by a rotation of 270° the tensioning arm (clockwise).
- *Tension the boom until the tensioning arm is aligned with the frame.
- *Tighten the 4 screws.
- *Check that the tail output shaft is perpendicular to the tube. (figure 2)
- *In figure 3,4,5 you can see the three conditions, ok, too loose and too tight.











CANOPY

Follow these steps to setup the canopy:

- Install Canopy grommets, Canopy edge protection, Adhesive foam tape(Fig.6)(Fig.7)(Fig.8)(Fig.9).
- Install canopy positioner H0712 (Fig.11)

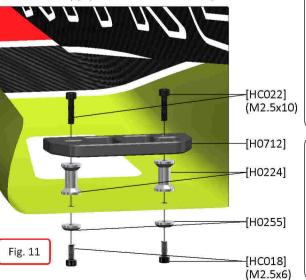
The canopy hole must be 12.5 mm in diameter. Initially is 9 mm. You can enlarge the hole slightly to optimize the vertical position of the canopy itself.

Install the quick release following Fig 10. Use special tool inside the bag.

To install the canopy:

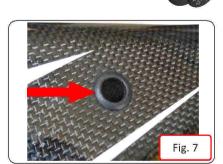
- Insert the canopy from the front up to the landing gear.

- Use the canopy quick release to correctly mount it.

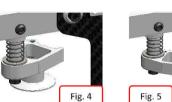














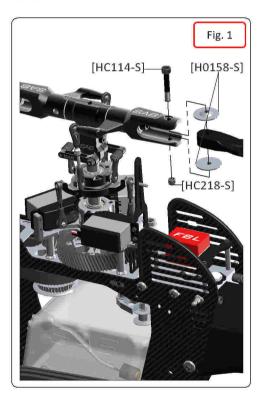


OPERATIONS BEFORE FLIGHT

- * Set up the remote control and the flybarless system with utmost care.
- * It is advisable to test the correct settings of the remote and flybarless system without main blades or tail blades fitted.
- * Check that all wiring is isolated from the carbon/aluminum parts. It is good practice to protect them at the points wherethey are at most risk.
- * Check the correct tension of the tail belt through the belt tensioner.
- * Fit the main blades and tail blades. (Fig.1 and Fig.2).
- * Please make sure the main blades are tight on the blade grips, you should be able to violently jerk the head in bothdirections and the blades should not fold. Failure to tighten the blades properly can result in a boom strike.
- * To fold the blades for storage, it is advisable to loosen them.
- * Check the collective and cyclic pitch. For 3D flight, set about +/- 12°-13°.
- * It is important to check the correct tracking of the main blades.
- * On the Goblin, in order to correct the tracking, adjust the main link rod as shown in figure 3. This is provided with a right/left thread system that allows continuous fine adjustments of the length of the control rod; for this adjustment it is not necessary to detach the ball link.



* After first flight, do a general check of the helicopter. Verify that all screws are correctly tightened.







IN FLIGHT / AFTER FLIGHT

- * Pay attention to the danger surrounding the cooling fan with running engine.
- * Listen for any strange vibrations or unusual sounds. Land immediately to assure that nothing is wrong with the helicopter.
- * Use caution when handling the muffler after a flight as they get very hot after a flight.
- * Follow all of the safety regulations relating to fuel management.

After the flight, it is recommended to clean the model thoroughly.



ABOUT HPS

The HPS head allows for a very broad range of dampening setups. The dampers are composed of an O-ring and a technopolymer damper that defines the maximum possible movement of the spindle. Using different dampers, we can get different responses of the model.

- * A = Soft for smooth response.
- * B = Medium.
- * C = Firm for direct and precise response.

In the kit, there is the damper H0426-B.

(Other Setting >>p/n H0426-S).



MAINTENANCE

Correct maintenance must be applied to Fuel line.

Fuel clunk, tube, Fuel Rubber, It's very important to keep these parts in perfect condition. In According with the fuel (% Nitro) Filter and tube should be replaced every 50 flights. Make sure that all Tube / nipples connections are reliable.

Areas to look for wear include:

- * Motor belt
- * Tail belt
- * Damper
- * Main gear and pinion

The lifespan of these components varies according to the type of flying. On average it is recommended to replace these special parts every **100** flights.

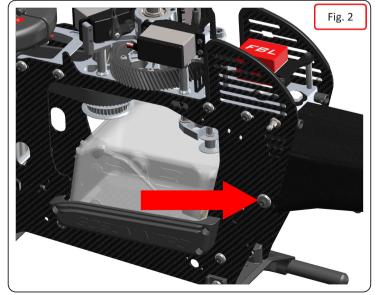
The head tends to lose rigidity after a while. Check this condition every **20** flights. Preloading with precision shim washers, it is possible to vary the rigidity of the head.

Check all uniballs often.

The most stressed bearings are definitely those of the tail shaft. Check them frequently.

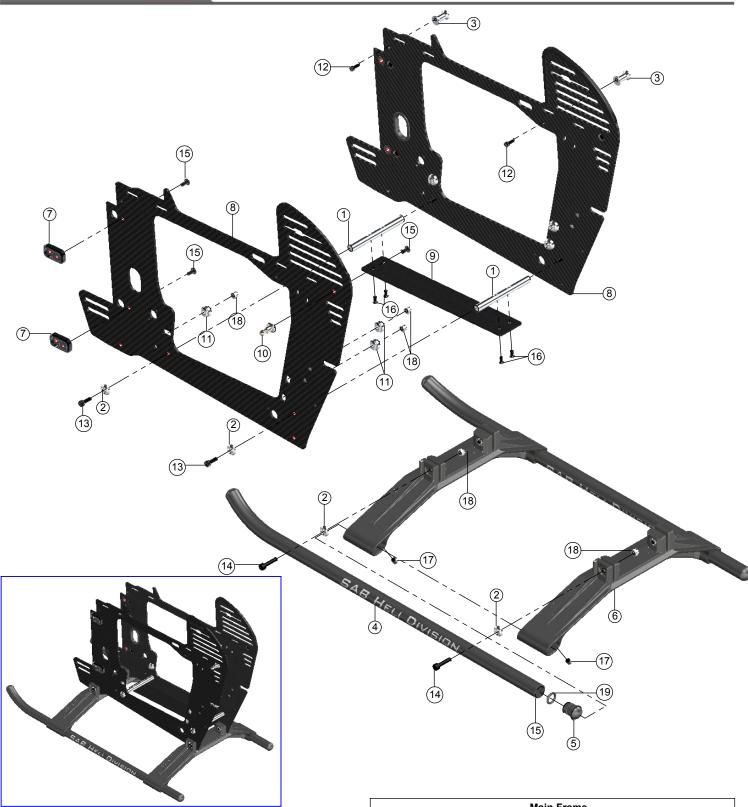
Check the screws that are highlighted in the following images frequently, make sure they remain tight (fig.2 and fig.3).

Check proper wire isolation from metal, carbon, etc.





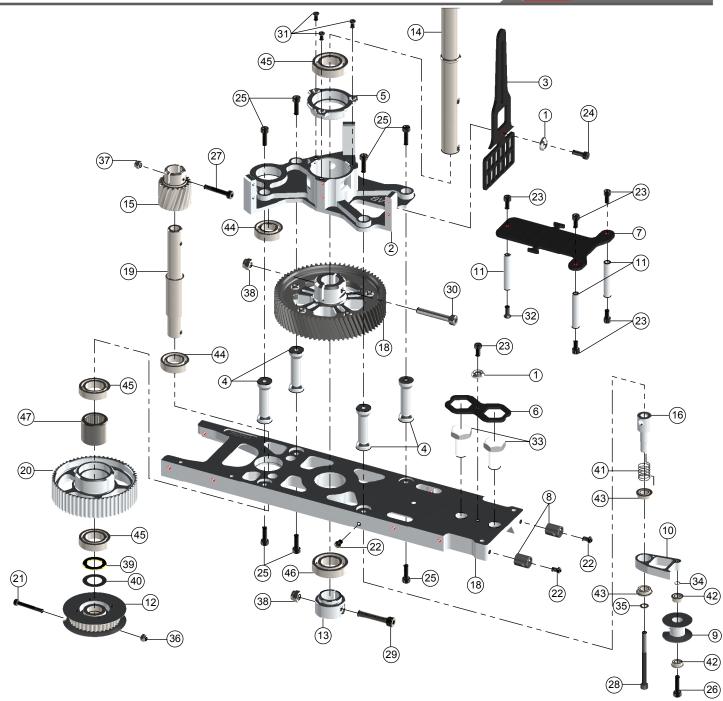




	Main Frame					
POS	COD	Name	Specification	Quantity		
1	H0003	Frame Spacers	Aluminum	2		
2	H0007	Finishing Washers M3	Aluminum	8		
3	H0224	Column	Aluminum	2		
4	H0431	Landing Gear Rod	Aluminum	2		
5	H0432	Landing Gear Plug	Delrin	4		
6	H0449	Plastic Landing Gear	Plastic	2		
7	H0678	Engine Support Spacer	Aluminum	4		
8	H0688	Main Frame	Carbon Fiber	2		
9	H0689	Carbon Plan	Carbon Fiber	1		

	Main Frame					
POS	COD	Name	Specification	Quantity		
10	H0713	Canopy Mount Base	Steel	2		
11	H0716	Carbon Insert M3	Aluminum	6		
12	HC018	Socket Head Cap Screw	M2.5x6mm	2		
13	HC050	Socket Head Cap Screw	M3 x 8mm	4		
14	HC068	Socket Head Cap Screw	M3x16mm	4		
15	HC094	Button Head Cap Screw	M3x6mm	6		
16	HC128	Flat Head Cap Screw	M2.5 x 5mm	4		
17	HC152	Set Screws	M4 x 4mm	4		
18	HC206	Nylon Nuts	M3	10		
19	HC453	Oring		4		

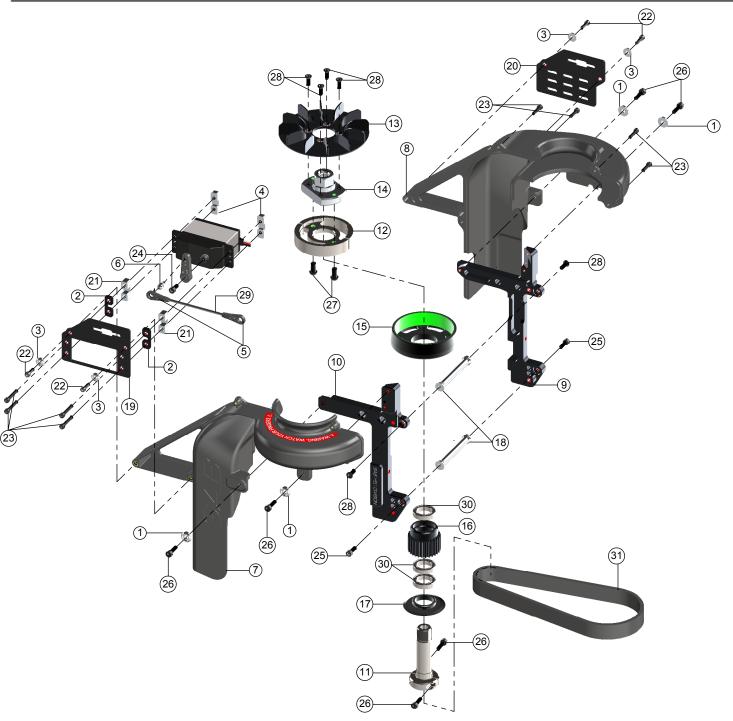




Tranmission System					
POS	COD	Name	Specification	Quantity	
1	H0007	Finishing Washers M3	Aluminum	2	
2	H0010	Servo Support	Aluminum	1	
3	H0017	Swashplate Anti-rotation	Carbon Fiber	1	
4	H0018	Columns	Aluminum	4	
5	H0024	Bearing Support	Aluminum	1	
6	H0038	Safety Locking Tail Boom	Carbon Fiber	1	
7	H0043	Flybarless Support	Carbon Fiber	3	
8	H0050	Antenna Guide	Plastic	2	
9	H0069	Tail Belt Idler	Aluminum	1	
10	H0071	Belt Tensioner Arm	Aluminum	1	
11	H0077	Flybarless Column	Aluminum	1	
12	H0101	Front Tail Pulley	37T	1	
13	H0121	M4 Locking Collar	Aluminum	1	
14	H0122	Main Shaft	Steel	1	
15	H0156	Steel Pinion	19t	1	
16	H0174	Belt Tensioner Support	Aluminum	1	
17	H0405	Main Gear CNC	68t	1	
18	H0683	Main Plate	Aluminum	1	
19	H0765	Secondary Shaft	Steel	1	
20	H0766	One Way Bearing	60t	1	
21	HC033	Head Cap Screws Shouldered	M2.5x19mm	1	
22	HC038	Button Head Cap Screws	M3x4mm	3	
23	HC044	Socket Head Cap Screws	M3x6mm	6	

Tranmission System				
POS	COD	Name	Specification	Quantity
24	HC050	Socket Head Cap Screws	M3x8mm	1
25	HC056	Socket Head Cap Screws	M3x10mm	7
26	HC062	Socket Head Cap Screws	M3x12mm	1
27	HC079	Socket Head Cap Screws	M3 x 18mm	1
28	HC091	Head Cap Shoudered	M3 x 40mm	1
29	HC104	Socket Head Cap Screws	M4 x 22mm	1
30	HC111	Socket Head Cap Screws	M4 x 24mm	1
31	HC128	Flat Head Cap Screws	M2.5 x 5mm	3
32	HC134	Flat Head Cap Screws	M3 x 8mm	1
33	HC165	Vite Nylon Esa M8 x 20mm		2
34	HC176	Washers Ø3 x Ø4x0.5mm		1
35	HC180	Washers	Ø3.2x Ø6x0.5mm	1
36	HC200	Metric Hex Nylon Nuts	M2.5	1
37	HC206	Metric Hex Nylon Nuts	M3	1
38	HC212	Metric Hex Nylon Nuts	M4	2
39	HC230	Washers	Ø10xØ16x1mm	1
40	HC232	Washers	Ø10x Ø16x0.2mm	1
41	HC315	Spring	de 8-df0.5-ll8	1
42	HC402	Flanged Bearings	Ø3 x Ø7 x 3mm	2
43	HC410	Flanged Bearings	Ø5 x Ø9 x 3mm	2
44	HC422	Bearings	Ø10 x Ø15 x 5mm	2
45	HC424	Bearings	Ø12 Ø 21 x 5mm	2
46	HC426	Bearings	Ø12 x Ø24 x 6mm	2
47	HC444	One Way Bearing	Ø12 x Ø18x16mm	1

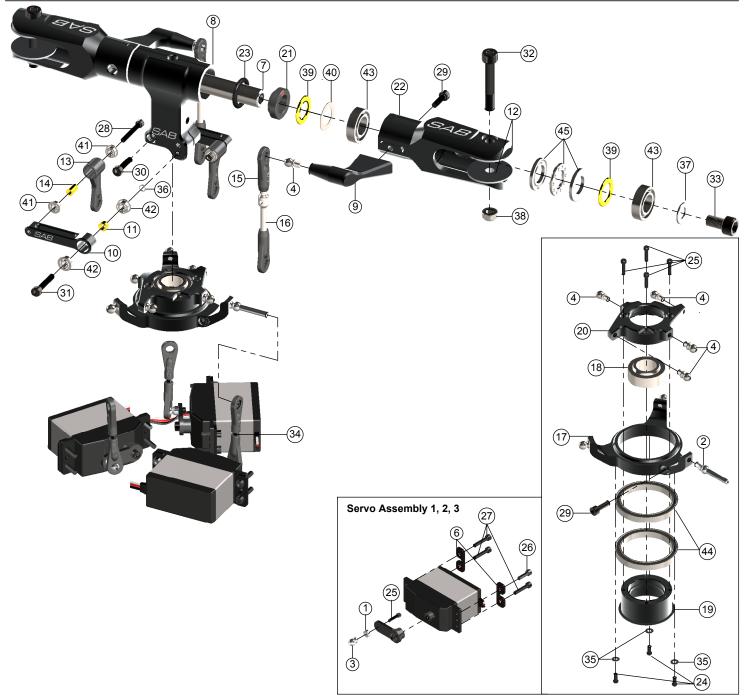




Engine Unit System					
Pos	Code	Name	Specification	Quantity	
1	H0007	Finishing Washer M3	Aluminum	4	
2	H0075	Servo Spacer	Carbon Fiber	2	
3	H0255	Finishing Washer M2.5	Aluminum	4	
4	H0392	Servo Block	Aluminum	2	
5	H0403	Plastic Ball Link M2	Plastic	2	
6	H0538	Uniball M2	Steel	1	
7	H0662	Nitro Fan A	Plastic	1	
8	H0663	Nitro Fan B	Plastic	1	
9	H0665	Motor Support DX	Alu Black Matte	1	
10	H0667	Motor Support LX	Alu Black Matte	1	
11	H0668-A	YS Motor Shaft	Steel	4	
- 11	H0668-B	OS Motor Shaft	Sieei	1	
12	H0670	Clutch	Steel	1	
13	H0671	Fan Case	Alu Black Matte	1	
14	H0672	Clutch Support	Aluminum	1	
15	H0674	Pulley Flange	Aluminum	1	

	Engine Unit System				
Pos	Code	Name	Specification	Quantity	
16	H0675-28	Z 28 Nitro Pulley	SG651	1	
10	H0675-26	Z 26 Nitro Pulley	SG711	'	
17	H0677	Pulley Flange	Aluminum	1	
18	H0682	Engine Spacer	Aluminum	2	
19	H0691	Servo Gas Support	Carbon Fiber	1	
20	H0692	Servo Support	Carbon Fiber	1	
21	H0728	Servo Spacer	Aluminum	2	
22	HC020	Socket Head Cap	M2.5x8mm	4	
23	HC022	Socket Head Cap	M2.5x10mm	8	
24	HC044	Socket Head Cap	M3x6mm	1	
25	HC050	Socket Head Cap	M3x8mm	2	
26	HC056	Socket Head Cap	M3x10mm	6	
27	HC098	Button Head Cap	M4x8mm	2	
28	HC134	Flat Head Cap	M3x8mm	6	
29	HC243	Servo Rod	M2x64mm	1	
30	HC425	Bearing	Ø12xØ18x4mm	3	
31	HC472	Motor Belt		1	

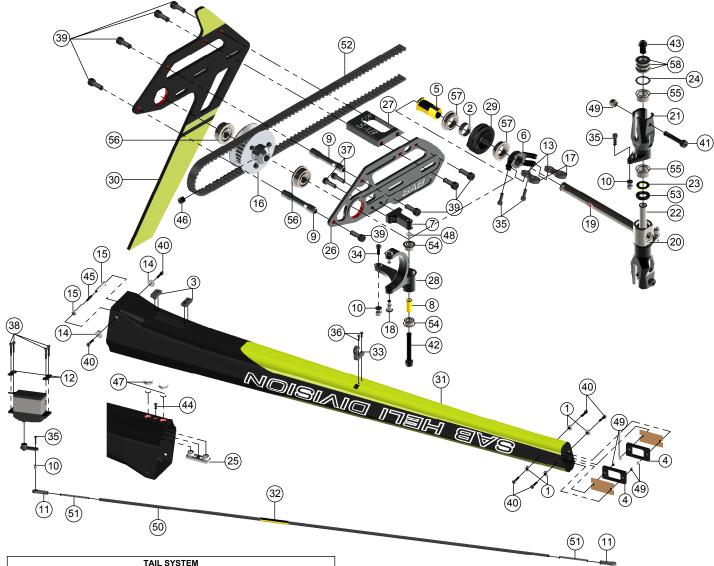




Head System					
Pos	Code	Name	Specification	Quantity	
1	H0031	Uniball Spacers	Aluminum	3	
2	H0063	Uniballs	M3x4 Ø5 H18	1	
3	H0064	Uniballs	M2.5 Ø 5 H6	3	
4	H0065	Uniball M3	Steel	8	
5	H0066	Plastic Ball Linkages	Plastic	6	
6	H0075	Servo Spacers	Carbon Fiber	6	
7	H0097	Spindle	Steel	1	
8	H0130BM	Center Hub	Aluminum Black Matte	1	
9	H0131BM	Blade Grip Arm	Aluminum Black Matte	2	
10	H0132BM	Radius Arm	Aluminum Black Matte	2	
11	H0134	Spacer Arm		2	
12	H0158	Blade Washers	Aluminum	4	
13	H0205	Uniball Radius Arm	Plastic	2	
14	H0253	Spacer Arm		2	
15	H0402	Uniball M3	Plastic	4	
16	H0417	Main Linkages	Steel	2	
17	H0420-01BM	Swashplate 01	Aluminum Black Matte	1	
18	H0420-03	Swashplate 03	Steel	1	
19	H0420-04BM	Swashplate 04	Aluminum Black Matte	1	
20	H0422-02BM	Swashplate 02	Aluminum Black Matte	1	
21	H0426-B	Damper derlin	Pom black	2	
22	H0679BM	Main Blade Grip	Aluminum Black Matte	2	
23	HA024	Oring		2	

		Head Syste				
Pos	Code	Name	Specification	Quantity		
24	HC005	Button Cap Screws	M2x5mm	3		
25	HC008	Head Cap Screws	M2 x 8mm	7		
26	HC020	Head Cap Screws	M2.5x10mm	3		
27	HC026	Head Cap Screws	M2.5x12mm	9		
28	HC032	Head Cap Screws	M2.5x18mm	2		
29	HC056	Head Cap Screws	M3x10mm	3		
30	HC062	Head Cap Screws	M3x12mm	2		
31	HC068	Head Cap Screws	M3x16mm	2		
32	HC114	Head Cap Shoulder	M5x30mm	2		
33	HC124	Head Cap Screws	M6x10mm	2		
34	HC140	Threaded Rods	M2.5 x 18mm	3		
35	HC170	Washers	Ø2 x Ø5 x 0.5mm	3		
36	HC176	Washers	Ø3x Ø4x0.5	2		
37	HC194	Washers	Ø6x Ø14x1	2		
38	HC218	Nylon Nut	M5	2		
39	HC230	Washers	Ø10xØ16x1mm	4		
40	HC232	Washers	Ø 10x Ø 16x0.2mm	2		
41	HC400	Flanged Bearing	Ø2.5x Ø6x2.5mm	4		
42	HC402	Flanged Bearing	Ø3x Ø7x3mm	4		
43	HC422	Bearing	Ø 10x Ø 19x5mm	4		
44	HC430	Bearing Rads	Ø30 x Ø37 x 4mm	2		
45	HC438	Thrust Bearing	Ø 10x Ø 18x5.5mm	2		





TAIL SYSTEM				
POS	COD	Name	Specification	Quantity
1	H0007	Finishing Washer M3	Aluminum	4
2	H0029	Spacer	Ø8.1 x Ø 9.2 x 3.2mm	1
3	H0040	Tail Servo Locks	Plastic	2
4	H0041	Locking Element Tails	Carbon Fiber	2
5	H0054	Tail Pitch Slider 02 Aluminum		1
6	H0055BM	Tail Pitch Slider Link	Aluminum Black Matte	1
7	H0058BM	Bell Crank Base	Aluminum Black Matte	1
8	H0060	Spacer	Ø3 x Ø4 x 9.6mm	1
9	H0061	Tail Case Spacers	Aluminum	2
10	H0064	Uniballs	M2.5 Ø 5H6	4
11	H0066	plastic ball links	Plastic	2
12	H0075	Servo Spacer	Carbon Fiber	
13	H0076	Spacer	Ø2x Ø2x3mm	3
14	H0078	Washers	Ø3.1 x Ø 12 x 1.8mm	2
15	H0082	Boom spacers	Aluminum	
16	H0103	Tail Pulley	Pulley 26T	
17	H0261	Tail Pitch Slider Link		2
18	H0264	Pin M3	Steel	2
19	H0325	Tail Shaft	Steel	1
20	H0326	Tail Hub	Steel	1
21	H0327BM	Tail Blade Grip	Aluminum Black Matte	2
22	H0329	Tail Spindle	Steel	1
23	H0330	Spacer	Ø5xØ9x0.75mm	2
24	H0349	Spacer	Ø7.5x Ø10x0.5mm	2
25	H0358	Block Nut	Aluminum	1
26	H0359BM	Tail Side Plate	Aluminum Black Matte	1
27	H0360BM	Tail Upper Case	Aluminum Black Matte	1
28	H0406BM	Tail Bell Crank	Aluminum Black Matte	1
29	H0407	Tail Pitch Slider 02	Plastic	1
30	H0684	Yellow Vertical Fin	SG651	1
30	F10004	Green Vertical Fin	SG711	'

	TAIL SYSTEM					
POS	COD	Name	Specification	Quantity		
	H0702	Yellow Tail Boom	SG651			
31	H0764	Green Tail Boom	SG711	1		
32	H0769	Brass Tube	Ø5x Ø4.1x40mm	1		
33	H0770	Linkage Tail Support	Derlin	1		
34	HC002	Socket Head Cap Screws	M2 x 5mm	1		
35	HC004	Socket Head Cap Screws	M2 x 6mm	4		
36	HC018	Socket Head Cap Screws	M2.5 x 6mm	2		
37	HC020	Socket Head Cap Screws	M2.5 x 8mm	2		
38	HC026	Socket Head Cap Screws	M2.5 x 12mm	4		
39	HC050	Socket Head Cap Screws	M3 x 8mm	8		
40	HC062	Socket Head Cap Screws	M3 x 12mm	6		
41	HC079	Socket Head Cap Screws Shoulder	M3 x 18mm	2		
42	HC086	Socket Head Cap Screws	M3 x 22mm	1		
43	HC096	Button Head Cap Screws	M4 x 6mm	2		
44	HC134	Flat Head Cap Screws	M3x8mm	1		
45	HC150	Set Screws	M3 x 20mm	1		
46	HC153	Set Screws	M4 x 6mm	1		
47	HC165	Nylon Screw	M8x20mm	2		
48	HC176	Washer	Ø3x Ø4x0.5mm	1		
49	HC206	Nylon Nuts	M3	6		
50	HC237	Carbon Rod Ø2.5 x Ø4 x 635mm	SG651	1		
50	HC239	Carbon Rod Ø2.5 x Ø4 x 702mm	SG711	1		
51	HC242	Threaded Rods	m2.5 x 40mm	2		
52	HC324	Belt Gates	1936-3GT-06	1		
53	HC335	Tail Oring		2		
54	HC402	Flanged Bearings	Ø3 x Ø7 x 3mm	2		
55	HC411	Bearings	Ø5xØ10x4mm	4		
56	HC414	Flanged Bearings	Ø6 x Ø 13 x 5mm	2		
57	HC418	Flanged Bearings	Ø8 x Ø 12 x 3.5mm	2		
58	HC435	Thrust Bearings	Ø5x Ø10x4mm	2		
	Page 35					

SAB HELI DIVISION





M4 Locking Collar [H0121-S]



- 1 x M4 Locking Collar.
- 1 x Head Cap Screw M4x22mm.
- 1 x Metric Hex Nylon Nut M4 H5.

Main Shaft [H0122-S]



- 1 x Main Shaft.
 1 x M4 Locking Collar
 1 x Head Cap Shouldered M4x24.
 2 x Head Cap Screws M4x22mm.
- 3 x Metric Hex Nylon Nuts M4.

1 x Center Hub.

Center Hub [H0130BM-S]

- 2 x Head Cap Screw M3x12mm.1 x Head Cap Shoulder M4x24.
- 1 x Nylon Nut M4.



- 2 x Blade Grip Arm.2 x Head Cap Screw M3x10mm.2 x Uniball M3x4 Ø5 H3.5.

Radius Arm [H0132BM-S]



- 2 x Radius Arms. 2 x Spacer Arm ∅ 3x ∅ 5x2.7mm. 2 x Spacer Arm ∅ 2.5x ∅ 4x6.3mm. 2 x Uniball Radius Arms. 2 x Head Cap Screws M2.5x18mm. 2 x Washers 3x 4x0.5mm. 2 x Flanged Bearing ∅ 2.5x ∅ 6x2.5. 2 x Flanged Bearing ∅ 3x ∅ 7x3.

19T Drive Pinion [H0156-S]



- 1 x 19T Drive Pinion.1 x Head Cap Shouldered M3x19.1 x Metric Hex Nylon Nut M3.

Aluminum Blade Spacer [H0158-S]



- 4 x Aluminum Blade Spacer.

Uniball Radius Arm [H0205-S]



Plastic Tail Linkage [H0261-S]

- 2 x Plastic Tail Linkage.
- 2 x Grip Link Bushing. 2 x Head Cap Screws M2x6mm.

Steel Tail Shaft [H0325-S]



- 1 x Steel Tail Shaft.

- 1 x Tail Hub. 2 x Tail Oring Damperner. 1 x Set Screws M4x6mm.

- 2 x Uniball Radius Arm.



- 2 x Aluminum Tail Blade Grip.
 4 x Bearing Ø5xØ10x4mm.
 2 x Thrust bearing Ø5xØ10x4mm.
 2 x Button Head Cap M4x8mm.
- 2 x Socket Head Cap M2x6mm. 2 x Washer Ø5xØ8.9x0,75mm. 2 x Washer Ø7.5xØ10x0,5mm.

Aluminum Tail Side Plate [H0359BM-S]

Tail Spindle [H0329-S]



- 1 x Tail Spindle.
- 2 x Button Head Cap M4x6mm.

Tail Spindle [H0330-S]



- 2 x Tail Oring. 2 x Spacer \emptyset 5x \emptyset 9x0,75mm. 2 x Washer \emptyset 7,5x \emptyset 10x0,5mm.

Tail Boom Support [H0358-S]



CNC Derlin Main Gear [H0405-S]

- 1 x Tail Boom Support.1 x Nylon screw M8x20mm.1 x Flat Cap Screws M3x8mm.

1 x CNC Derlin Main Gear Set

Bell Crank Lever [H0406BM-S]



1 x Aluminum Tail Side Plate.
1 x Flanged Bearing Ø6x Ø13x5.

- 2 x Tail Pin.
- 1 x Uniball M2.

- 2 x Flanged Bearing Ø3x Ø7x3mm.

Aluminum Tail Case Spacer [H0360BM-S]



- 1 x Aluminum Tail Case Spacer.4 x Head Cap Screw M3x8mm.

Plastic Ball Link [H0402-S]



- 5 x Plastic Ball Link.

Tail Pitch Slider [H0407-S1



- 1 x Tail Pitch Slider SET.

- 1 x Uniball Spacer.
- 1 x Bell Crank Lever.
- 1 x Head Cap Screws M3x22mm. - 1 x Head Cap Screws M2x8mm.
 - 1 x Washer Ø3x Ø4x0.5mm. - 1 x Spacer Ø3x Ø4x9.6mm.

Main Linkage [H0417-S]

- 2 x Main Linkage.
- 4 x Uniballs M3.

Swashplate Set HPS [H0422BM-S]



- 1 x Swashplate Assembly.
- 2 x Bearings Ø 30x Ø 37x4mm.
- 6 x Uniballs M3x4 5 H3.
- 1 x Uniball M3x4 5 H18.
- 3 x Head Cap Screws M2x5mm.
- 3 x Swasher Ø2x Ø5x0.5mm

Damper [H0426-S]



- 3 x H0426-A.
- 3 x H0426-B.
- 3 x H0426-C.
- 3 x Washers Ø 10x Ø 16x1mm.
- 3 x Washers Ø 10x Ø 16x0.2mm.
- 3 x Orings 3050.



[H0538-S]

Steel Ball Linkage M2

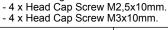


- 5 x Steel Ball Linkage M2.





- 1 x Fan Case A. - 1 x Fan Case B.
- 4 x Finshing Washer M3.





- 1 x Plastic Landing Gear SET.



- 1 x Motor Support DX.
- 1 x Motor Support LX.

Motor YS Shaft [H0668-A-S]



1 x Motor YS Shaft.

Motor OS Shaft [H0668-B-S]



- 1 x Motor OS Shaft.

Steel Clutch [H0670-S]



- 1 x Steel Clutch.
- 2 x Button Cap Screw M4x8mm.



- 1 x Aluminum Engine Fan.
- 4 x Flat Head Cap M3x8mm.

Aluminum Clutch Support [H0672-S]



- 1 x Aluminum Clutch Support.

Aluminum Clutch Bell [H0674BL-S]



- 1 x Aluminum Clutch Bell.
- 1 x Clutch Line.

Aluminum Engine Pulley 26T [H0675BL-26-S]



- 1 x Z26 Nitro Pulley.
- 1 x Nitro Pulley Flange.
- 3 x Radial Bearing Ø12x Ø18x4mm.

Aluminum Engine Pulley 27T [H0675BL-27-S]



- 1 x Z27 Nitro Pulley.
- 1 x Nitro Pulley Flange.
- 3 x Radial Bearing Ø12x Ø18x4mm.

Aluminum Engine Pulley 28T [H0675BL-28-S]



- 1 x Z28 Nitro Pulley.
- 1 x Nitro Pulley Flange.
- 3 x Radial Bearing Ø12x Ø18x4mm.

Aluminum Engine Frame Spacer [H0678BM-S]



- 4 x Engine Frame Spacer.
- 4 x Button Cap Screw M3x6mm.

Blade Grip [H0679BM-S]

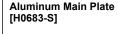


- 1 x Blade Grip.
- 1 x Blade Glp. 1 x Thrust Bearing Ø10x Ø18x5.5. 2 x Bearing Ø10x Ø19x5mm. 1 x Washer Ø10x Ø16x1mm.

Aluminum Engine Mount Spacer [H0682-S]



- 2 x Engine Support.
- 2 x Head Cap Screw M3x8mm. - 2 x Flat Cap Screw M3x8mm.





- 1 x Main Structure.



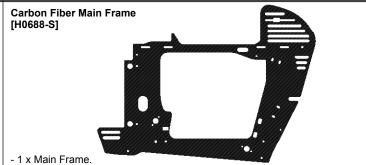
- 1 x Vertical Fin.
 2 x Finishing Washer M3.
 2 x Head Cap Screw M3x12mm
 2 x Sticker.

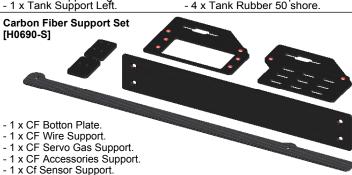






- 1 x Tank Support Right.1 x Tank Support Left.
- 6 x Socket Head Cap M3x12mm.- 4 x Tank Rubber 50 shore.







- 1 x Canopy Mousse.
- 1 x Canopy Edge Protection.
- 1 x Canopy Positioner.
- 2 x Sensor Support.
- 2 x Finishing Washer M2.5
- 2 x Head Cap Screw M2,5x8mm.
- 2 x Head Cap Screw M2,5x10mm.

Yellow Boom Black Nitro 700 [H0702-S]



- 1 x Black Nitro Tail Boom 700. 4 x Hex Nylon Nuts M3.
- 2 x Locking Element Tails.
- 2 x Double-Sided Tapes.
- 1 x Set Screws M3 x 20mm.
- 2 x Boom spacers. - 2 x Head Cap Screws M3x12.
- 2 x Nylon Screw M8x20mm.
- 2 x Washers 3.1 x 12 x 1.8mm. 1 x Flat Cap Screws M3x8.

SAB Fuel Sucker [H0705-S1

- 1 x Fuel Clunk.
- 1 x Tube Ø 2.4x Ø 4.5x100.
- 1 x Filter Ø 6 x Ø 13.5x15mm.

Swashplate Leveler TH0707-S1



- 1 x Swashplate Leveler.

SAB Fuel Nipple [H0708-S]



- 1 x Fuel Nipple.
- 1 x Fuel Rubber 60 Shore.

Quick release Canopy Knob [H0714-S]



- 2 x Canopy Mount.
- 2 x Canopy Mount Base.
- 2 x Button Cap Screw M3x6mm.
- 2 x Set Screw M3x12mm.

SAB Fuel Stop [H0715-S]



- 2 x SAB Fuel Stop.
- 2 x T Connector.

Carbon Insert M3 [H0716-S]



- 4 x Carbon Insert M3.
- 4 x Nylon Nut M3.

Carbon Fiber FBL Support Low [H0727-S]



- 1 x CF FBL Support.
- 3 x FBL Support Low.
- 5 x Head Cap Screws M3x6mm.
- 1 x Head Cap Screws M3x8mm.

Aluminum Servo Spacer [H0728-S1



- 2 x Aluminum Servo Spacer.
- 2 x CF Servo Spacer.

Secondary Shaft [H0765-S]

- 1 x Secondary Shaft.
 1 x Head Cap Shouldered M2.5x19.
 1 x Metric Hex Nylon Nut M2,5.
 1 x Head Cap Shouldered M3x19.
- 1 x Metric Hex Nylon Nut M3.

One Way Pulley [H0766-S]



- 1 x One Way Pulley Assembly. 1 x One Way Brass Bushing. 1 x Washer Ø10xØ16x1mm. 3 x Washer Ø10xØ16x0.2mm.

Linkage Tail Support [H0770-S]



- 1 x Linkage Tail Support.
- 1 x Brass Tube \emptyset 5x \emptyset 4.1x40mm. 2 x Head Cap Screws M2.5x6mm.
- **Green Canomod Airbrush Canopy** [H0762-S]



- 2 x Canopy Grommet.
- 1 x Canopy Mousse.
- 1 x Canopy Edge Protection. 2 x Head Cap Screw M2,5x8.
- 1 x Canopy Positioner.
- 2 x Sensor Support.
- 2 x Finishing Washer M2.5.
- 2 x Head Cap Screw M2,5x10.

Green Boom Black Nitro 700 [H0764-S]



- 1 x Black Nitro Tail Boom 700.
- 2 x Locking Element Tails. 1 x Set Screws M3 x 20mm.
- 2 x Double-Sided Tapes.
- 4 x Hex Nylon Nuts M3. - 2 x Boom spacers.
- 2 x Head Cap Screws M3x12.
- 2 x Nylon Screw M8x20mm.
- 2 x Washers 3.1 x 12 x 1.8mm. 1 x Flat Cap Screws M3x8.



[HC002-S]	[HC004-S]	[HC008-S]	[HC010-S]	[HC018-S]	[HC020-S]
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- 8 x Socket Head Cap Screws M2x5mm.	- 8 x Socket Head Cap Screws M2x6mm.	- 8 x Socket Head Cap Screws M2x8mm.	- 8 x Socket Head Cap Screws M2x10mm.	- 8 x Socket Head Cap Screws M2.5x6mm.	- 8 x Socket Head Cap Screws M2.5x8mm.
[HC026-S]	[HC033-S]	[HC038-S]	[HC044-S]	[HC050-S]	[HC056-S]
וווווווו	-4 x Socket Shoulder	****	1111 1111		֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓
- 8 x Socket Head Cap Screw M2.5x12mm.	Screw M2.5x19mm. - 4 x Metrix Hex Nylon Nut M2.5.	- 8 x Button Head Cap Screws M3x4mm.	- 8 x Socket Head Cap Screws M3x6mm.	- 8 x Socket Head Cap Screws M3x8mm.	- 8 x Socket Head Cap Screws M3x10mm.
[HC062-S]	[HC068-S]	[HC079-S]	[HC086-S]	[HC092-S]	[HC096-S]
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- 8 x Socket Head Cap Screws M3x12mm.	- 8 x Socket Head Cap Screws M3x16mm.	- 2 x Socket Head Cap Shouder M3x18mm. - 2 x Hex Nylon Nut M3.	- 8 x Socket Head Cap Screws M3x22mm.	- 4 x Socket Shoulder Screws M3x50mm.	- 8 x Buttom Head Cap Screws M4x6mm.
[HC098-S]	[HC100-S]	[HC104-S]	[HC111-S]	[HC114-S]	[HC122-S]
- 8 x Button Head Cap Screws M4x8mm.	- 8 x Button Head Cap Screws M4x10mm.	- 8 x Socket Head Cap Screws M4x22mm.	- 8 x Socket Head Cap Shouder M5x30mm	 2 x Socket Head Cap Shouder M5x30mm 2 x Metrix Hex Nut M5. 	- 8 x Button Head Cap Screws M6x10mm.
[HC128-S]	[HC134-S]	[HC140-S]	[HC149-S]	[HC150-S]	[HC153-S]
4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4			1111		6 6 6 6
- 8 x Flat Head Cap Screws M2.5x5mm.	- 8 x Flat Head Cap Screws M3x8mm.	- 8 x Set Screws M2.5x20mm.	- 8 x Set Screw M3x12.	- 8 x Cup Poin Set Screws M3x20mm.	- 8 x Cup Poin Set Screws M4x6mm.
[HC158-S]	[HC165-S]	[HC170-S]	[HC176-S]	[HC180-S]	[HC188-S]
- 8 x Cup Poin Set Screws M5x20mm.	- 4 x Nylon Screw M8x20mm.	- 10 x Washer Ø2,2xØ5x0,3mm.	- 5 x Washer Ø3xØ4x0,5mm.	- 10 x Washer Ø3.3xØ6x0,5mm.	- 5 x Washer Ø5.3xØ15x1mm.
[HC194-S]	[HC200-S]	[HC206-S]	[HC212-S]	[HC218-S]	[HC230-S]
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- 8 x Washer Ø6.3xØ15x1mm.	- 8 x Metric Hex Nylon Nuts M2,5H3,5.	- 8 x Metric Hex Nylon Nuts M3H4.	- 8 x Metric Hex Nylon Nuts M4H5.	- 8 x Metric Hex Nylon Nuts M5H4.5.	- 5 x Shims Ø10xØ16x1mm.





- Carefully check your model before each flight to ensure it is airworthy.
- Consider flying only in areas dedicated to the use of model helicopters.
- Check and inspect the flying area to ensure it is clear of people orbstacles.
- Rotor blades can rotate at very high speeds! Be aware of the danger they pose.
- Always keep the model at a safe distance from other pilots and spectators.
- Avoid maneuvers with trajectories towards a crowd.
- Always maintain a safe distance from the model.



GOBLIN NITRO

Release 3.1 - July 2016

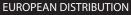
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